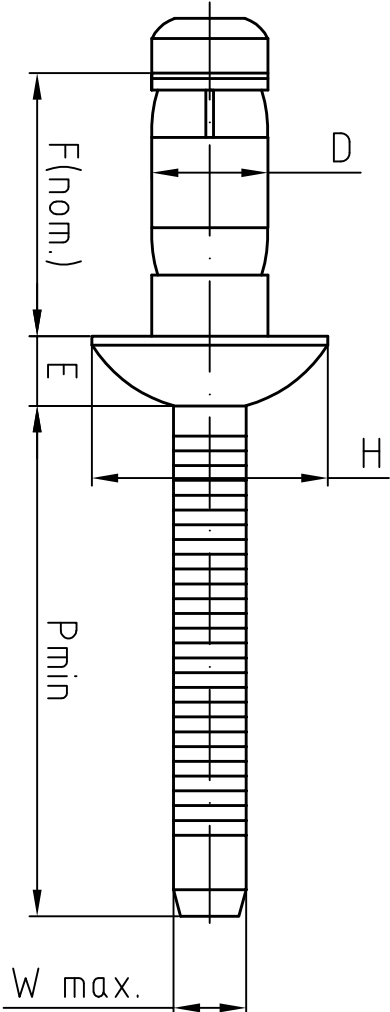




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NOTES:

- 1. Material: Body&Mandrel - 304SUS  
材料: 铆壳&钉芯 - 304不锈钢
- 2. Finish: Body&Mandrel- Natural Polished  
表面处理: 铆壳&钉芯 - 本色抛光

| No.                                                                    | Size     | D                                      | E        | F        | H                                  | P  | W    | Hole Size<br>钻孔直径 | Grip Range<br>铆接范围 | Tensile<br>抗拉强度 | 14.000N min.    |             | REV/版本 | E.C. NUMBER /工程更改号 | Date/日期    |  |
|------------------------------------------------------------------------|----------|----------------------------------------|----------|----------|------------------------------------|----|------|-------------------|--------------------|-----------------|-----------------|-------------|--------|--------------------|------------|--|
|                                                                        |          |                                        |          |          |                                    |    |      |                   |                    |                 | Shear<br>抗剪强度   |             | A0     | New Released       | 2021.01.04 |  |
| 06                                                                     | 6.4×10.5 | φ6.4 <sup>+0.08</sup> <sub>-0.15</sub> | 3.0±0.5  | 10.5±0.5 | φ12.5 <sup>+0.9</sup> <sub>0</sub> | 29 | 4.20 | φ6.6<br>~<br>φ6.8 | 2.0 ~ 4.5          | 7800N<br>min.   | 14.500N<br>min. |             |        |                    |            |  |
| 07                                                                     | 6.4×12.5 |                                        |          | 12.5±0.5 |                                    |    |      |                   |                    |                 |                 |             |        |                    |            |  |
| 08                                                                     | 6.4×14.5 |                                        |          | 14.5±0.5 |                                    |    |      |                   |                    |                 |                 | 5.5 ~ 8.5   |        |                    |            |  |
| 09                                                                     | 6.4×16.5 |                                        |          | 16.5±0.5 |                                    |    |      |                   |                    |                 |                 | 7.5 ~ 10.5  |        |                    |            |  |
| 10                                                                     | 6.4×18.5 |                                        |          | 18.5±0.5 |                                    |    |      |                   |                    |                 |                 | 9.5 ~ 12.5  |        |                    |            |  |
| 11                                                                     | 6.4×20.5 | φ6.8                                   | 20.5±0.5 | 20.5±0.5 |                                    |    |      |                   |                    |                 |                 |             |        |                    |            |  |
| 12                                                                     | 6.4×22.5 |                                        |          | 22.5±0.5 |                                    |    |      |                   |                    |                 |                 | 13.0 ~ 16.0 |        |                    |            |  |
| 13                                                                     | 6.4×24.5 |                                        |          | 24.5±0.5 |                                    |    |      |                   |                    |                 |                 | 14.5 ~ 18.0 |        |                    |            |  |
| 14                                                                     | 6.4×26.5 |                                        |          | 26.5±0.5 |                                    |    |      |                   |                    |                 |                 | 16.5 ~ 20.0 |        |                    |            |  |
| Scale/比例:                                                              |          |                                        |          |          |                                    |    |      |                   |                    |                 |                 |             |        |                    |            |  |
| N/A                                                                    |          |                                        |          |          |                                    |    |      |                   |                    |                 |                 |             |        |                    |            |  |
| TOL. U.O.S. DECIMALS:± 0.05 ANGLES:±2°<br>未注尺寸公差, 线性尺寸: ± 0.05 角度: ±2° |          |                                        |          |          |                                    |    |      |                   |                    |                 |                 |             |        |                    |            |  |

|                           |             |                                                           |                     |
|---------------------------|-------------|-----------------------------------------------------------|---------------------|
| Customer/客户:              |             | Customer Drawing NO./客户图号:                                |                     |
| N/A                       |             | N/A                                                       |                     |
| Customer Rev. Level/客户版本: |             | Drawing NO./公司图号:                                         |                     |
| N/A                       |             | GJSS11104-06~14                                           |                     |
| Customer Description/描述:  |             | N/A                                                       |                     |
| GJ Description/描述:        |             | Stainless Hemlok Rivet<br>不锈钢圆头海马铆钉                       |                     |
| Heat Treatment/热处理:       |             | Body/铆壳 - Annealing Treatment/退火处理<br>Mandrel/钉芯 - None/无 |                     |
| Finish/表面处理:              |             | See Note 2                                                |                     |
| Material/材料:              | Drawn/绘制:   | Jack Shi                                                  | Date/日期: 2021.01.04 |
|                           | Check/审核确认: | Mearo Liu                                                 | Date/日期: 2021.01.04 |
|                           | Release/发放: | Jack Shi                                                  | Date/日期: 2021.01.04 |
| Revisions/版本记录            |             |                                                           |                     |